

Using Compatibility for First Dosing

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	COMPATIBILITY C-BIT 16 DETERG								MODULE 02D						
	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	0	1	2	3	4	5	6	7	8	9	0	1	2	3	5
EMPTY	00	000	000	000	000	000	000	000	②						
LIGHT WHITE	01	030	010	010	007	007	005								
MEDIUM WHITE	02	030	010	010	007	007	005	⑤							
BUTCHER	03	045	023	023	015	015	011								
HEAVY WHITE	04	045	023	023	015	015	011								
X HEAVY WHITE	05	060	040	040	027	027	020								
	06														
	07	③	④						①						
	08														
	09														
	10														
	11														
	12														
	13														
	14	Rows = Formula Now in this Module													
	15														

Columns = Last Formula to Exit this Module

MAINTENANCE DOSAGE LINE

Example 1. Notice that the "maintenance dosage line" is shown from the upper left hand corner to the lower right hand corner of the compatibility page.

Example 2. Notice that no injection occurs for an empty module.

Example 3. This example shows the goods entering this module following an empty pocket. Notice all of the inject times are calculated by multiplying the maintenance dosage by 3.

Example 4. This example shows butchers goods following light white goods. The resulting injection time is 23 seconds by using the following calculation $15^2 / 10 = 23$. Notice that 15 seconds is the maintenance dosage for butchers goods, while the previous bath showed an inject of 10 seconds.

Example 5 shows the light white goods following extra heavy white goods. The result of the calculation $10^2 / 15 = 7$.